

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

1-7. (canceled).

8. (currently amended) A method for operation of a tool shaft with the aid of a sensor element of a sensor (1), ~~in particular~~ of an injection-molding or die-casting tool, in which the cavity (3) has at least one associated sensor (1), ~~for example~~ for determination of a tool internal pressure, comprising inserting a sensor element (5) into a sleeve (4) with play (7) and, thereafter, calibrating and determining the sensitivity, selecting a correspondingly codeable resistor and fitting the resistor in the sensor (1), and subsequently inserting the sensor (1) with the sleeve (4) into a hole in a tool wall (2).

9. (previously presented) The method as claimed in claim 8, including forming a precision hole in the sleeve (4) to hold the sensor element (5) with play (7).

10-14. (canceled).